Sensata Technologies

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SENSOR SOLUTIONS FOR PRODUCTIVITY APPLICATIONS



Our solutions help make products safer, cleaner and smarter, more productive and connected

For more than 100 years, we have provided a wide range of customized, sensor-rich solutions that address complex engineering requirements to help customers solve difficult challenges in many industries. Our solutions help to make products safer, smarter, more productive and connected.

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Factory Automation

Material Handling

Elevated Work Platforms Forklifts & Reachtrucks Automated Guided Vehicles Special Equipment (Forestry, Mining, Groundworks)

Assembling Robotics Assembly Lines

Packaging Packaging Lines Conveyor Belts

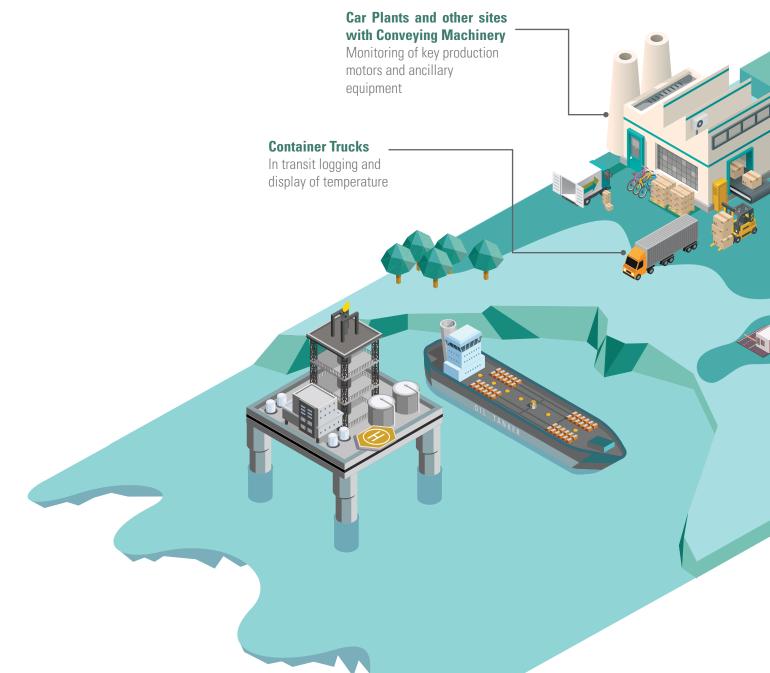
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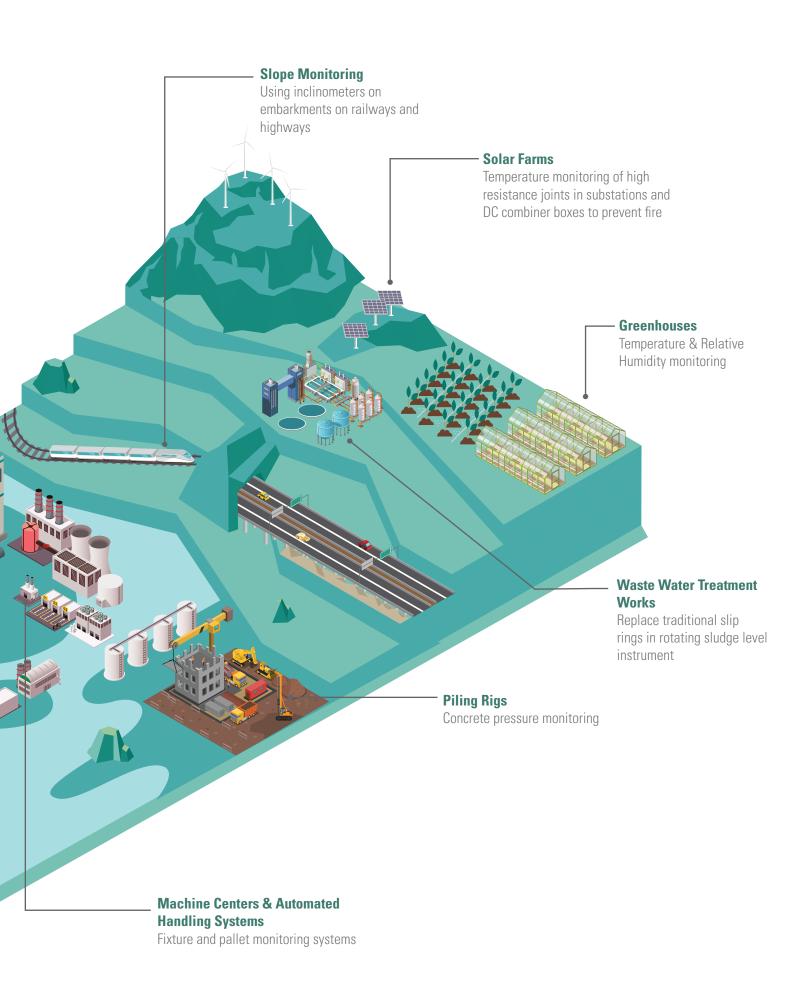
We help you develop smart, productive and safe motion enabled solutions

In a connected environment, machinery and equipment are able to improve processes through automation and self-optimization.

We are a global industrial technology leader and an early innovator in mission-critical sensors and controls, helping our customers to develop powerful, small, precise and safe motion enabled solutions.

Our innovations are ushering in IoT adoption and position our customers for success. Together with you, we enable a cleaner, safer, smarter and more productive manufacturing environment.





Why Sensata

We have a deep knowledge and understanding of a broad range of industrial applications and we offer advice and support to help you select the right product for your application. All our products are of exceptional quality. We take pride in the flexibility we drive in our operations to customize products at a global scale.

Solution capability: installation, training, support, consumables, local presence



Industry-specific knowledge and proprietary technology in mission critical and hard-to-do applications

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Solution capability, partnership mindset of our team, and flexible technology for customized solutions



Cost-convenient manufacturing model with concentrated manufacturing operations across the globe

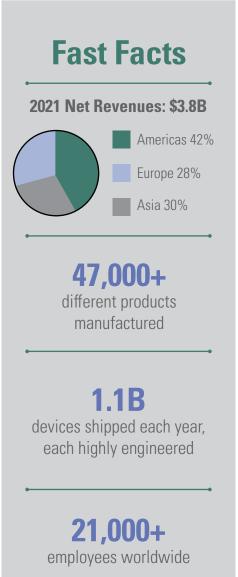
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Strong teamwork to deliver fast responses to our customers, with deep understanding of product design cycles and launch execution

What Our Customers Say European OEM for Transportation Equipment Manufacturing, France:

"We use encoders in our equipment and we started to have problems with them during extreme weather conditions, as the housing was expanding and contracting.

We tested some encoders from Sensata Technologies and our team was impressed by the custom design made in a very short time. We worked very closely with their engineering team and they have a deep knowledge of their products and a great understanding of our application. Also the lead time was very fast."



13 countries with business centers and manufacturing sites

Solution Overview

Application		Pressure Sensors and Switches	Temperature Sensors and Thermal Cut- Outs	Position Sensors and Encoders	Motor Protectors	Solid State Relays	Float and Level Switches	Operator Controls
Manufacturing	Pneumatics & Hydraulics	•		•				
	Industrial Air Compressors	•	•		•			
	Plastic Machinery	•	•	•	•	•		
	Printing Machines			•		•	•	
Chemicals & Petrochemicals	Oil & Gas Platforms	•		•			•	
Metal & Mining	Metal Production	•	•	•		•		
Food & Beverage	Food Processing Lines	•		•		•	•	
	Fluid Management	•		•			•	
Material Handling	Forklifts & Reachtrucks	•		•		•		•
	Mobile Elevated Work Platforms	•		•		•		•
	Automated Guided Vehicles	٠		•		•		•
	Woodworking Machines	•		•		•		•
	Mobile Boom Cranes	•		•		•		•
Assembling	Assembly Equipment, Robotics and Cobotics	•		•				
	Conveyor Belts			•		•		
Packaging	Packaging, Sorting, Palletizing			•		•		

Functional Solutions

Pressure Sensors

Broad portfolio of pressure products based on a variety of proven technologies. From pressure sensors that offer ranges from 1 inch H2O to 10,000psi or vacuum up to 600bar, to our highly reliable pressure switches with a wide range from 0 - 2000 psi or 0 - 140 bar, our pressure solutions provide the configurability and performance needed for demanding industrial applications.

Position Sensors and Encoders

Our comprehensive Encoders and Position Sensors line includes incremental and absolute encoders, hall effect sensors, rotary and linear potentiometers as well as inclinometers and draw wire solutions. Reliable and rugged products that are designed for use in standard industrial to heavy duty and hazardous area applications.

Temperature Sensors

Our comprehensive range of thermal solutions can meet many electrical protection needs. Our portfolio is easily configurable and includes rugged industrial thermostat switches and temperature sensors, with a wide range of form factors and connection options. Sensata is a global leader in high temperature exhaust gas sensing with solutions approaching 850°C.

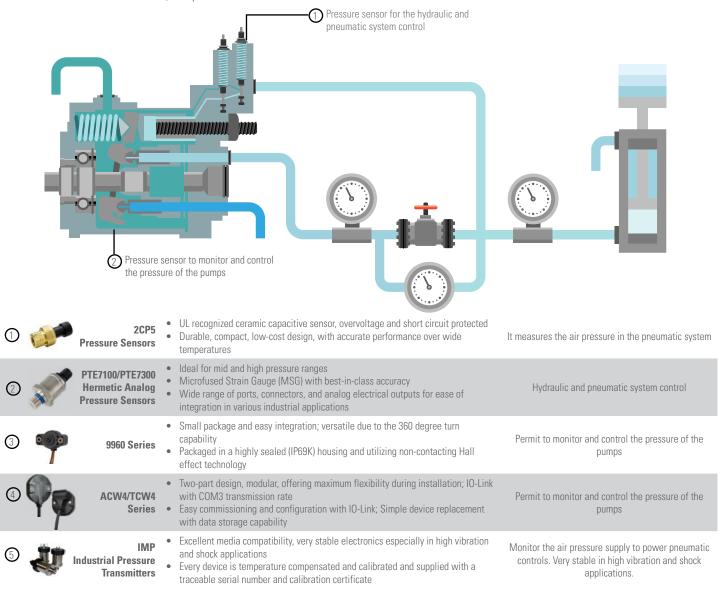
Solid State Relays

Sensata's Crydom brand is a market leader with the widest range of off-the-shelf solid state relays and contactors, as well as custom-designed solid state switching solutions for professional ovens, vending machines, deep fat fryers, coffee machines and more.

Pneumatics and Hydraulics

Pressure sensors maintain a constant output pressure of the gas or liquid, in order to avoid any leaks that could cause dangerous accidents. Pneumatic technology is used in vehicle tires, air brakes of buses, trucks or trains, compressed-air engines, vacuum pumps and more. Hydraulic systems are used in vehicle braking systems, power steering systems, shock absorbers, material handling vehicles such as excavators and aerial work platforms, and more. Making sure the right gas or liquid pressure is administered to these systems is crucial, especially when we speak about hydraulics, where the liquid in the system may be flammable. If the pressure or the temperature range are not correct, this can cause dangerous leaks and accidents.

Pressure sensors are used for pressure regulators, which match the demand for gas or liquid to the demands of the system, while maintaining a constant output pressure. Float switches make sure to keep the liquid level at an optimum level.



Industrial Air Compressors

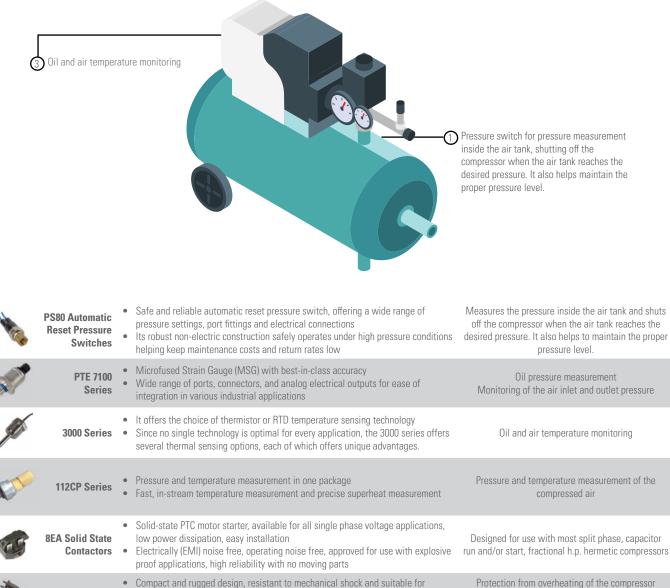
15HM Series

Motor Protectors

Heavy-duty industrial air compressors operate at high pressure levels, therefore they rely on high horsepower motors and heavy-duty components. Typical industrial air compressor uses include spraying crops and ventilating silos in agricultural facilities, running pneumatic machinery in manufacturing plants, operating laundry presses in dry cleaners and various processes in food and beverage manufacturing, oil and gas operations and more.

Pressure switches and sensors are key parts of the air compressors, and they need to be very robust, reliable and completely safe in operation. They control the operation and their main function is to start the air compressor when the pressure in its holding tank drops below a set low point and to stop it when the pressure reaches a set maximum. Maintaining a constant working charge in the system is an essential condition for operations hard stop.

The PTE7100 hermetic analog pressure sensor from Sensata has extreme shock and vibration capabilities and high proof and burst pressures, which makes it ideal for use in any kind of industrial air compressors.



- Compact and rugged design, resistant to mechanical shock and suitable for installation directly on motor windings Meet rotary compressor high side pressure requirements, application range 1 to
- 5 HP

motor. They may also be used in commercial motors

which must function in destructive or corrosive

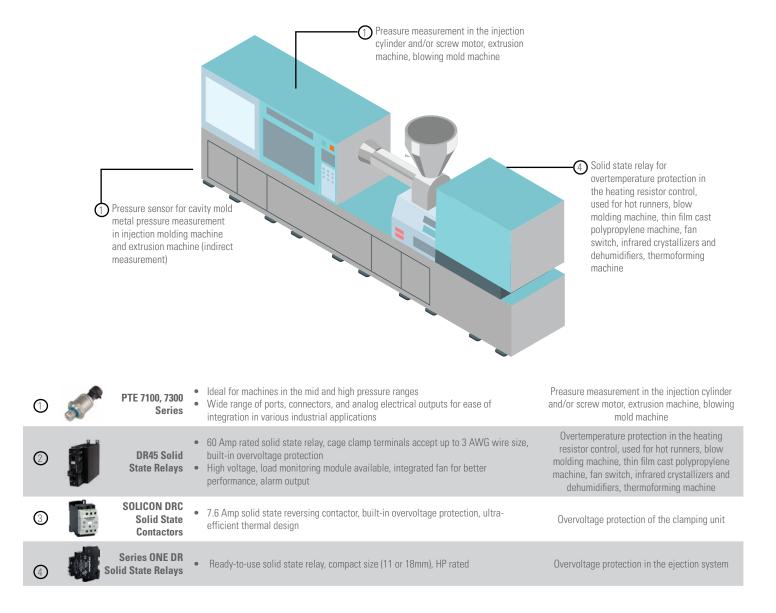
environments.

Plastic Machinery

Solid state relays are preferred over their electromechanical counterparts because of their extended lifetime, resistance to shock and vibration, and fast switching. Injection molding is a very common process used for producing plastic, glass or metal parts. This process consists of passing the desired material through a heating and mixing process and injecting it into a mold. Injection molding is used for producing a great variety of plastic parts such as bottles, cases or automotive parts.

Solid state relays are ideal for use in plastic injection molding machines. They are preferred over their electromechanical counterparts because of their extended lifetime, resistance to shock and vibration, and fast switching.

Solid state relays can be used to switch the barrel and mold heaters, allowing for precise temperature control, thanks to their ability to switch fast and often. A single SSR can drive several heater zones. SSRs can also adjust the position of the tool and get the mold accurately clamped. A solid state reversing contactor provides the required accuracy in addition to a higher life expectancy than an electromechanical contactor. They can also actuate the pins that eject the molded part. A compact DIN Rail mount SSR saves cabinet space and provides extended reliability.



Functional Safety in Printing Machines

Float Switch with

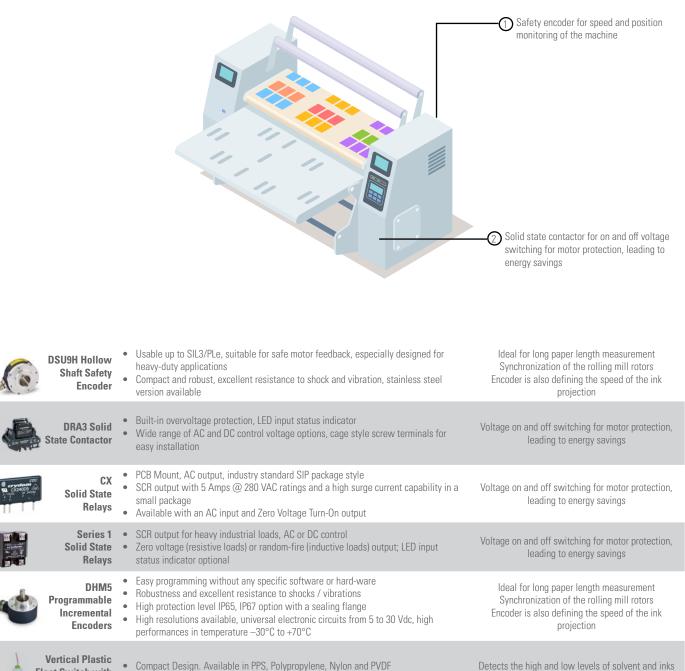
Internal Mount

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Large, high speed printers (like those for newspapers) can be very dangerous. Typically, if there is a violation of the safe space around the equipment it calls for an immediate shutdown. The primary function, safety for the workers is preserved, but there is a commercial cost in terms of significant loss of product, perhaps damage to the web control, and the need to reset the machine.

In an alternative process, a high speed printer operation can be viewed as having different safety zones, each controlled by its own motor in synchronization with the other motors. By treating each section in this way, a safety violation in one area allows that area to respond quickly, maybe executing a knife cut and dumping excess paper very quickly while the other sections adjust their speed in such a way to protect their functions but also ramp down the speed in a safe manner. This maintains the safety aspects, while also reducing the commercial cost of a safety violation.

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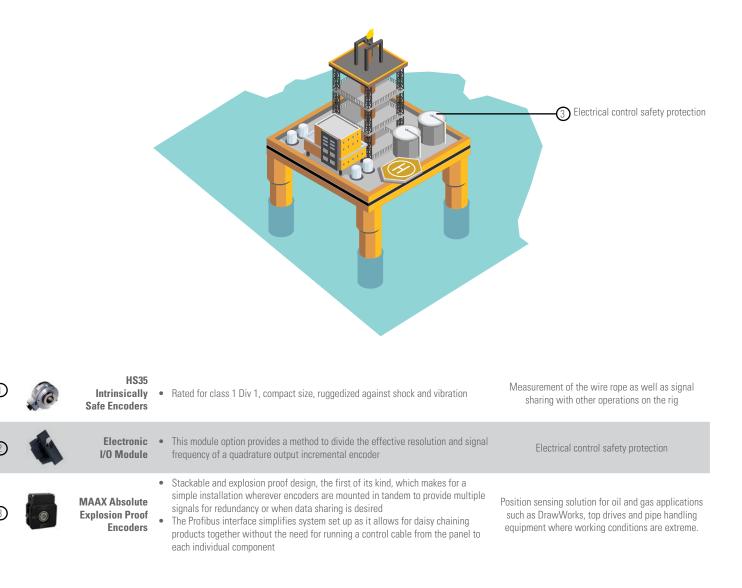
User configurable N/O or N/C operation; E11M12 or 1/8NPT mounting thread

Detects the high and low levels of solvent and inks in tanks

Oil and Gas Platforms

Sensata is among the few companies in the industry that has tested its motors to 30K PSI under maximum temperature extremes exceeding 200°C. The oil and gas exploration and drilling process has become more complex as it reaches deeper than ever before. An increase in the number of directional or "geosteering" operations has driven the need for improved Measurement-While-Drilling (or MWD) logging equipment, which is used to provide real-time positional data to assist with the proper orientation and steering of the drill.

Knowing the location of the drill tip is vital to proper operation of the rig. In addition, it helps in planning when to change out drill bits, when to take certain measurements, how much windup to expect, how to weight the drill string and so on. It is not uncommon to have rotary encoders stacked up on the rotational axis of the DrawWorks, both for redundancy and for sharing signals with other operations on the rig. The ideal encoder would be explosion proof (required by the proximity to explosive gases), stackable (for redundancy and communication) and be able to communicate over long distances reliably. The MAAX encoder from Sensata is all of these things: engineered with this specific application in mind it is a complete solution to the issues of operating a DrawWorks on a drilling rig.

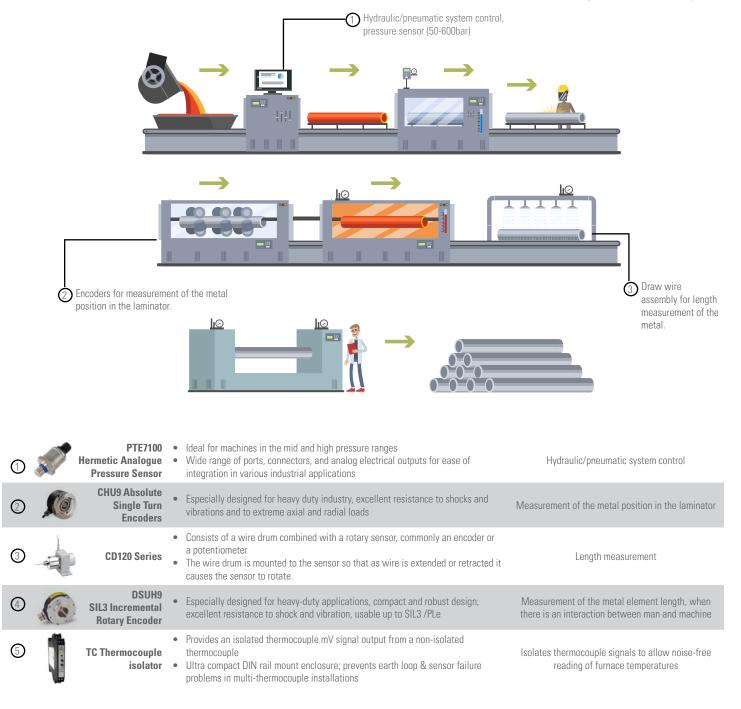


Metal Production

Requirements for motion control in iron and steel production machinery are challenging, as the machines need to work under highest precision, reliability and productivity conditions, even in harsh environments with high temperature. The safety factor is also critical.

Sensata has a broad range of high quality and robust sensor solutions for the hydraulic and electric parts of the most demanding iron and steel production machinery. More importantly, our team will partner with you right from the design level, and will be there for you whenever needed.

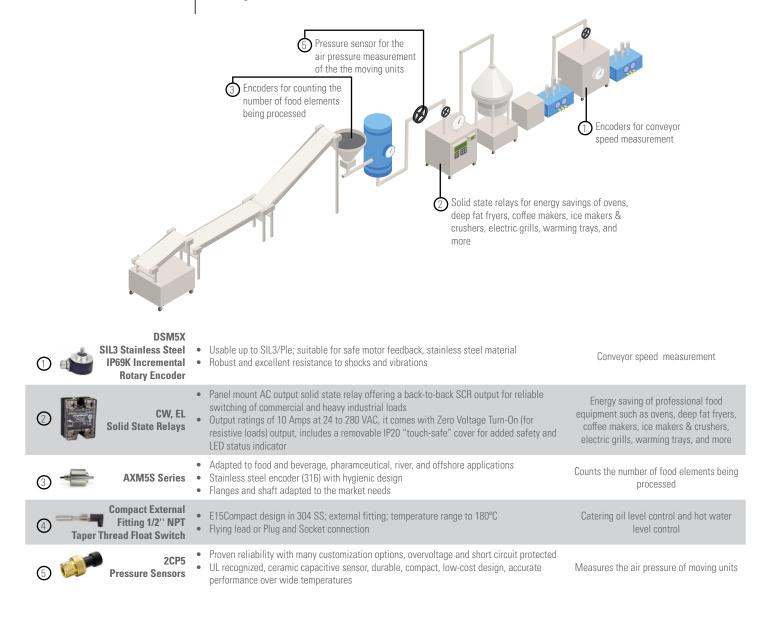
Our engineers have a deep application knowledge which enables us to offer you customized products as well as unique support along the product lifecycle.



Food Processing Lines

Using functional safety components, it is possible to operate the equipment in a slow, but safe pace during the cleaning operation. The improved uptime and availability of equipment more than pays for the upgrade to a functional safety system. It has always been a time consuming effort to clean up food processing equipment before switching to different products. In fact the process can sometimes take a whole shift. Part of the reason is that the equipment cannot be run at full operating speed during clean-up due to the safety hazard of having people work so near to equipment. This means that the normal process is to clean the accessible part of the machinery, step back, jog the equipment forward and then clean up the newly exposed surfaces. This process is repeated until all areas of the equipment have been cleaned. The equipment is then ready to be put back into service.

Using functional safety components, it is possible to operate the equipment in a slow, but safe pace during the cleaning operation. Some of the control functions that are available within the functional safety system include Safely-Limited Speed (SLS) and Safe Direction (SDI). Referring to our example application in the food industry, under Functional safety it is possible to have the equipment running continuously and slowly in a controlled fashion using these limitations. This allows workers to continuously clean the equipment as it moves, thereby ensuring they can access all parts of the equipment easily and efficiently. Where such systems have been used, the changeover time has been reduced to as little as two hours.

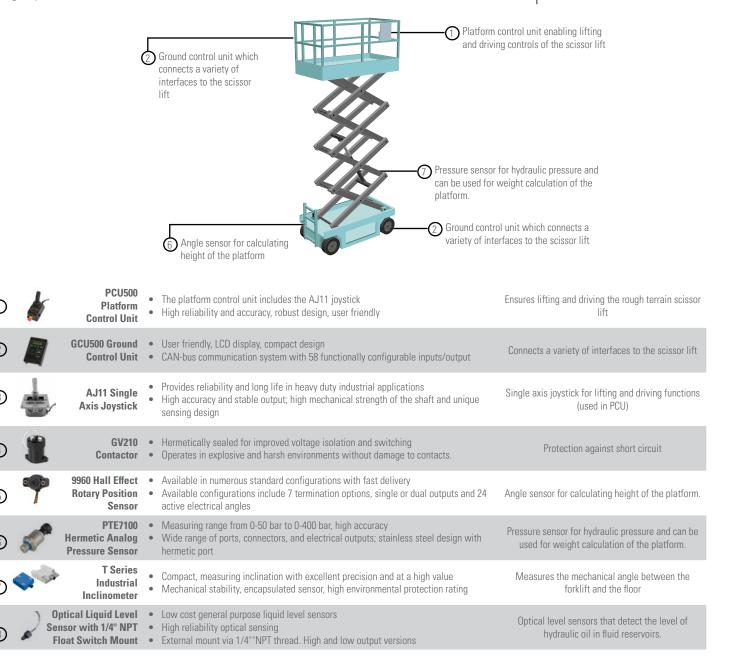


Mobile Elevated Work Platforms

Self-propelled scissor lifts, the most common type of mobile elevating work platforms, move vertically through folding supports known as the scissor mechanism. They are classified in two main categories based on how they are powered and where they are used. Battery powered (or electric) scissor lifts are used mainly indoors on slab surfaces, while the engine powered ones are used outdoors on rough terrain surfaces.

Regardless of how they are powered, they have many sensors and controls to manage movement, safety, and mainly stability (operators on the platform are subject to fall hazards, therefore safety is a priority). For decades, Sensata has been a market leading supplier of complete platform control systems for scissor lifts, either battery or engine powered.

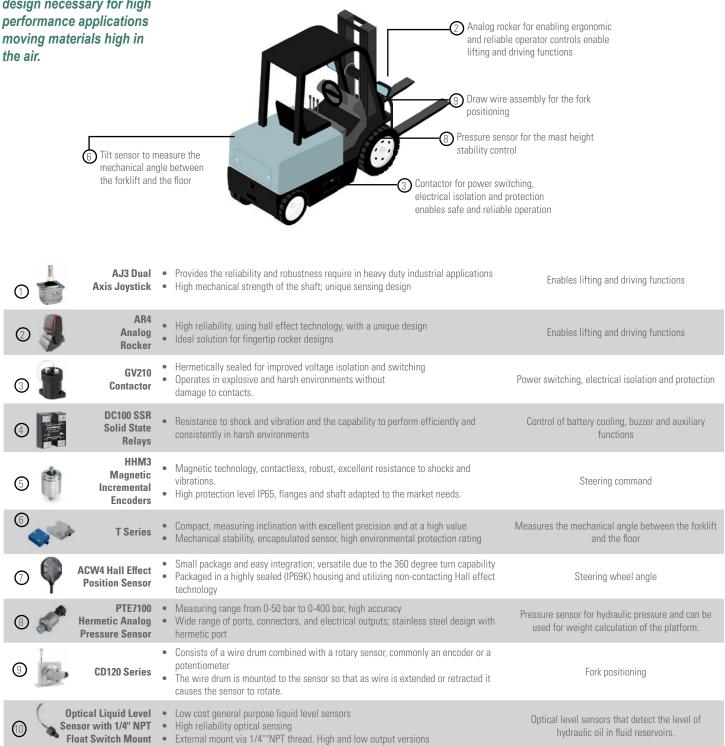
All functions and movements can be controlled using Sensata's platform control systems and sensors to guarantee compliance with international safety standards.



Forklifts and Reachtrucks

Sensata's joysticks and fingertip solutions provide the accuracy, safety and durability required for forklifts, as well as the mechanical strength and the unique sensing design necessary for high performance applications moving materials high in the air. Lift trucks are commonly used to move equipment in warehouses, requiring very accurate and ergonomic operator control systems. Moving materials high in the air demands high resolution and reliable control systems designed for the application. High mechanical strength, flexibility and a unique sensing design help performance under rigorous conditions; many components are involved to control it in the perfect way.

Sensata can help the fork truck operator work more efficiently by using single and dual axis ergonomic joysticks, switch rockers and analog rockers for operational control of lift trucks, draw wire encoders and angle sensors to monitor the fork height and pressure sensors to control the hydraulic circuits and brakes.

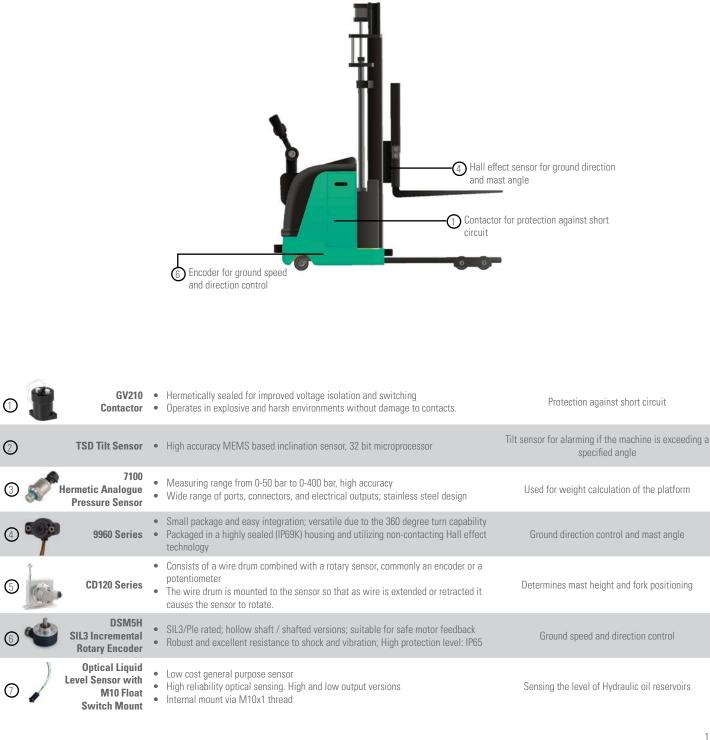


Automated Guided Vehicles

The future of AGVs will undoubtedly be autonomous: systems that are adaptive and feature intelligence-based capabilities that allow them to respond within boundaried domains to situations that were not pre-programmed in the design. Autonomous vehicles for use in factories, industrial facilities, retail outlets, warehouses, etc., can be categorized into four distinct 'types': forklift trucks (moving goods horizontally and vertically), pallet lift trucks (horizontal only), tow vehicles and unit load carriers (to convey heavy goods from conveyor to assembly line).

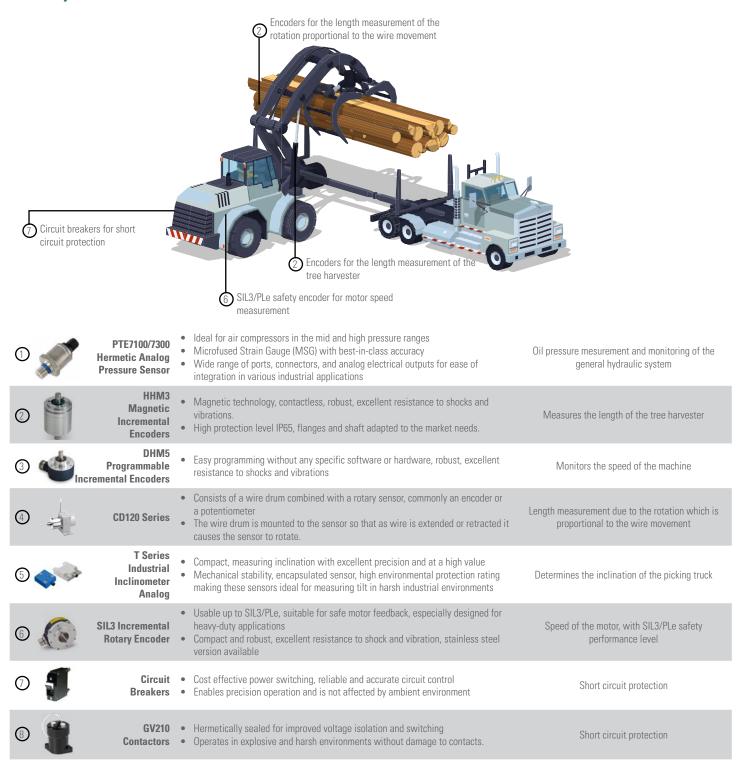
Hand-in-hand with the navigation and steering technologies comes a wide range of sensors that provide critical feedback to the control system about the AGV's surroundings and operation. The sensors used to navigate, like radar and cameras, and those used to control ground speed and direction, like encoders, are critical to ensure precise and safe operation.

Sensata's functional safety encoders rated to SIL3/PLe, Cat.4, are ideal for use in AGVs to ensure highest system safety, where they monitor ground speed and direction control.



Woodworking Machinery

Sensors have an essential role in the safe and precise operation of the woodwoking machines, as they increase automated operation without reducing machine versatility and safety. Woodworking machines are intended to process wood and are usually powered by electric motors. High quality machines need to use best parts and materials to handle maximum capacity with ease and in the same time to ensure safe operation. These machines need a certain level of automation but also a degree of manual control. A wide variety of position, temperature sensors, vibration sensors and pressure sensors enable a flexible automation, faster speeds and higher precision, improving resource and energy efficiency as well as condition-based monitoring of machines and machinery components.

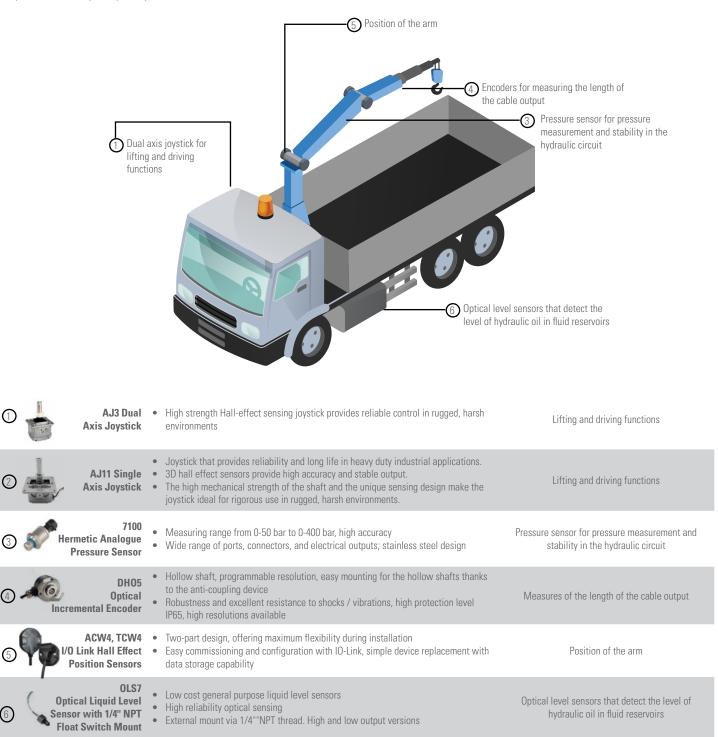


Mobile Boom Cranes

Mobile boom cranes can be used in construction, landscaping, demolitions and a whole lot of other, similar activities. Like all cranes, the crane operator needs to keep close track of the weight they are handling, the angle of the boom and how far out the boom extension is. Without careful attention to these three things, there is a significant risk that the boom will be overloaded and collapse or cause the whole mobile platform to tip over.

One of the most critical parameters to keep track of is the boom extension. For small booms like the one shown the one shown, installing a Draw-Wire assembly with an optical encoder is the perfect solution. As the boom is extended or retracted, the end of the Draw-Wire will move right along with it and the operator can tell exactly how much the boom has been extended. Together with the weight and the angle (using other measuring devices) the operator can stay completely in the safe zone.

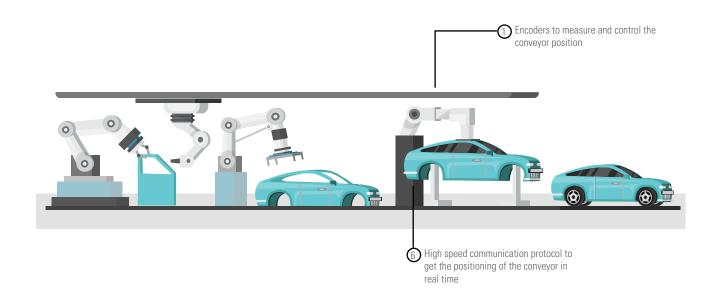
As the boom is extended or retracted, the end of the Draw-Wire will move right along with it and the operator can tell exactly how much the boom has been extended



Assembly Equipment, Robotics and Cobotics

Sensors are mandatory in assembly lines for transportation equipment, household appliances and electronic goods, as they help the automated process work safely, precisely and efficiently. Assembly lines, also called as progressive assembly, is a process where parts are added in as the semi-finished assembly moves from workstation to workstation. Parts are added in sequence until the final assembly is produced. By mechanically moving the parts to the assembly work and moving the semi-finished assembly from workstation to workstation, a finished product can be assembled faster and with less labor than by having workers carry parts to a stationary piece for assembly.

Assembly lines are used particularly to assemble complex items such as cars and other transportation equipment, household appliances and electronic goods. These are machines require sensors to do the automated work safely, precisely and efficiently.



1	DSU9H Series	Secure positive lock mountingStandard incremental output	Measures and controls position of the robot arms
0	2CP5 Pressure Sensors	 UL recognized ceramic capacitive sensor, overvoltage and short circuit protected Durable, compact, low-cost design, with accurate performance over wide temperatures 	Measures the air pressure in the pneumatic cylinders attached to the robots
3	PTE7100, PTE7300 Hermetic Analogue and Digital Pressure Sensors	 Simple cable replacement system. Universal Configurable Analogue Input Expand the number of inputs through the use of IsoSlice I/O Modules MODBUS TCP or RTU Protocol. Ethernet or RS232/485 Comms Port 	Measures the liquid pressure in the hydraulic cylinders attached to the robots
4	E-100 & Isoslice System	 Measuring range from 0-16 bar to 0-400 bar, high accuracy Low power consumption and fast response time, good electromagnetic noise resistance 	Gathers vibration and temperature data and connects via Ethernet to local network
5	TCW4 Series	 Two-part design, offering maximum flexibility during installation Easy commissioning and configuration with IO-Link, simple device replacement with data storage capability 	Measures and controls position of the conveyor
6	MHM5 Series	 ProfiNet; EtherCAT; EtherNet/IP; absolute encoders produce a digital word value indicating true position within a full 360° rotation Ideal for position control, especially if power outages or long periods of inactivity are expected 	High speed communication protocol permitting to get the positioning of the conveyor in real time
0	PHM5 Series	 CanOpen, ProfiBus extra-flat encoder, robust, excellent resistance to shocks and vibrations, high protection level IP65 High performances in temperature -20°C to +85°C 	High speed communication protocol to get the positioning of the conveyor in real time

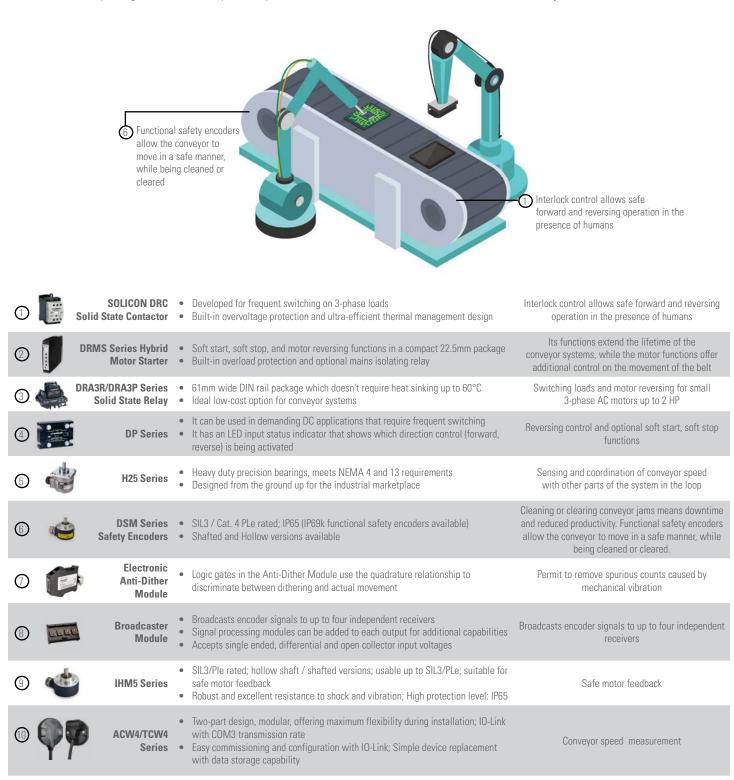
Packaging

Conveyor Belt Systems

Conveyor belts are at the core of factory automation. They move products from point A to point B in an efficient manner, while also allowing the items that travel on it to be sorted, augmented or modified in some way. Factory outfitters and manufacturers are looking for ways to decrease wear and tear, increase capabilities and improve communication of conveyor belt systems.

Position sensors are at the core of the conveyor systems and our solutions help reduce maintenance and downtime, while improving control and safety of the system.

Position sensors are used to control the movement of the belt system and to keep workers safe by limiting the maximum conveyor speed.

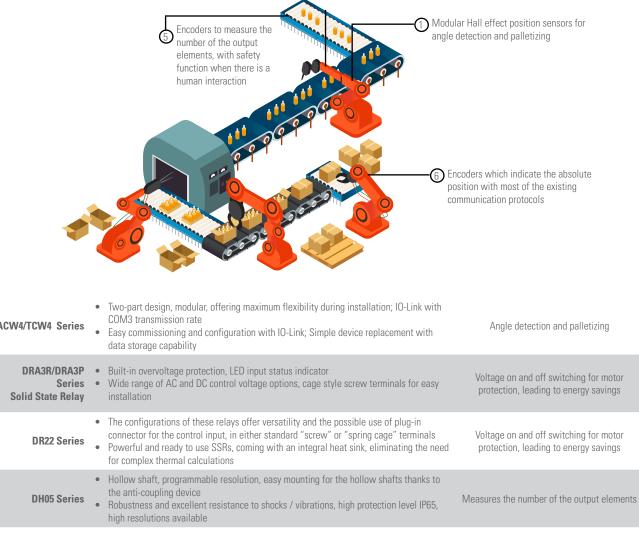


Packaging, Sorting And Palletizing

The strength of IO Link is its configuration simplicity and the diagnostic features

Packaging has some very complex automation needs: all the way from die cutting, carton erecting, filling, inspecting and closing, to multi-packing and palletizing. In addition to these actions, which require split second timing, there is also the need to reconfigure equipment to accommodate runs of different material or to perform operations on packages of different dimensions. In short - versatility, simplicity and configurability are key.

The IO Link system was built with automation in mind. It has a simple master-slave structure, hubs that can be used to share signals with the master and either actuators (outputs) or sensors (inputs) can be plugged in through a handful of standard plug configurations. Sensors and actuators can be configurable to report information that can be used for diagnostics and/or analysis for preventative maintenance programs. Products can be reconfigured on the fly. Sensata sensors with I/O link support Industry 4.0 objectives and the 24volt standard.



SIL3/Ple rated; hollow shaft / shafted versions; usable up to SIL3/PLe; suitable for safe Measures the number of the output elements, . **IHM5 Series** motor feedback with safety function when there is a human Robustand excellent resistance to shock and vibration; High protection level: IP65 interaction ProfiNet; EtherCAT; EtherNet/IP; absolute encoders produce a digital word value Indicates the absolute position with most of indicating true position within a full 360° rotation MHM5 Series Ideal for position control, especially if power outages or long periods of inactivity are the existing communication protocols expected CanOpen, ProfiBus extra-flat encoder, robust, excellent resistance to shocks and Indicates the absolute position with most of PHM5 Series vibrations, high protection level IP65 the existing communication protocols High performances in temperature -20°C to +85°C

Solid State Relays in Packaging Equipment

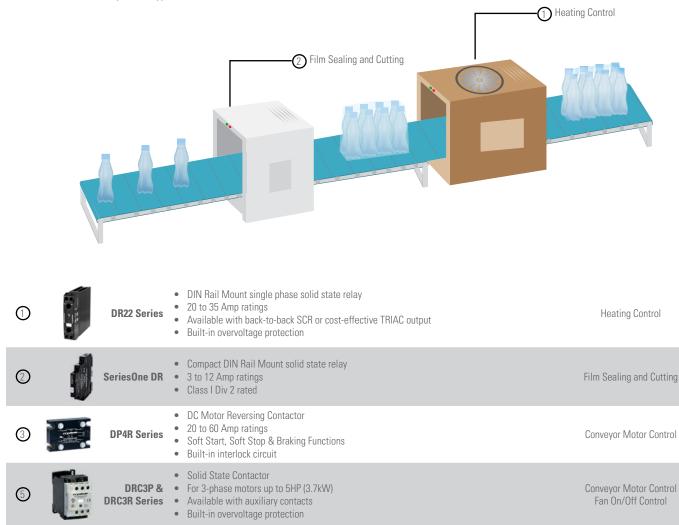
Due to the high level of automation used in packaging lines, there is an intensive use of advanced electronic components, which need to meet very strict requirements specific to each industry.

Whatever products need to be packaged and whichever the materials used, Sensata | Crydom offers an extensive line of Solid State Relays and Contactors, which are ideal solutions for heating and AC or DC motor control, increasing the efficiency and reliability of high performance packaging equipment in operations such as filling & closing, formfill-sealing, wrapping and palletizing, among others.

SSRs provide many advantages against EMRs, such as higher life expectancy, higher resistance to shock and vibration, faster switching and better noise immunity.

Solid State Relays are an excellent option in applications where there is a need for precise temperature control or where there are constant starts and stops. They can be used to control heaters, motors, fans/blowers, and valves, as well as many other types of loads.

Solid State Relays are ideal solutions for heating and AC or DC motor control, increasing the efficiency and reliability of high performance packaging equipment.



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